

## Peptide Mapping of Monoclonal Antibody (mAb) Using LCMS-9030 (Q-TOF) Mass Spectrometer with a Shim-pack GISS-HP Column

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### □ Introduction

Monoclonal antibody (mAb)-based biotherapeutics are emerging as one of the fastest-growing categories of biologic drugs being developed today. Peptide mapping is a key analytical method for quality assurance of mAb products. It is employed for the elucidation of primary structure of mAb biosimilars. In the previous application news AD-0176 [1], we had developed a mAb peptide mapping workflow by using both Nexera Bio UHPLC and LCMS-9030 (Q-TOF) systems, yet the method is time consuming, taking 2 hours for each analysis. In the present report, we aim to optimize the workflow to reduce the running time and maintain the 100% peptide sequence coverage on Shimadzu LCMS-9030 (Q-TOF) mass spectrometer.

### □ Experimental

A 5 mg/mL of bevacizumab biosimilar sample solution was prepared in 50 mmol/L Tris-HCl (pH 8.0) buffer. A 20  $\mu$ L aliquot of the sample was diluted with 80  $\mu$ L of ammonium bicarbonate (ABC) solution (50 mM), then mixed with 10  $\mu$ L proteaseMAX™ (0.5%, w/w) and 10  $\mu$ L Dithiothreitol (DTT, 0.2 M), incubated at 60°C for 60 minutes to denature and reduce disulfide bonds. The alkylation was done by adding 30  $\mu$ L iodoacetamide (IAM, 0.2 M) followed by incubation at 37°C for 60 minutes in the dark. The sample were diluted with 328  $\mu$ L ABC solution (50 mM) before trypsin digestion. The sequencing grade modified trypsin was used for protein digestion at 37°C for overnight. Stop the trypsin activity by adding 2  $\mu$ L trifluoroacetic acid (TFA) to reduce the pH <4.0. The obtained sample was centrifuged and the supernatant was collected and injected to LCMS-9030 (Q-TOF) for peptide mapping. The analytical conditions are displayed in **Table 1**.

### □ Results and Discussion

#### A. Optimization of analytical conditions

To reduce the running time of peptide mapping, Nexera X2 UHPLC combined with a Shim-pack GISS-HP C18 column with 3  $\mu$ m particle size was used. The mobile phases and gradients were modified as well (**Table 1**). With the optimization, the running time was decreased from 120 minutes to 45 minutes.

#### B. Repeatability of LCMS-9030 (Q-TOF) system

**Table 1. Analytical conditions of peptide mapping analysis on LCMS-9030 (Q-TOF)**

Column	: Shim-pack GISS-HP, 3 $\mu$ m, 150 $\times$ 3.0 mm
Mobile phase	: (A) 0.1% FA + 0.01% TFA in water (B) 0.1% FA + 0.01% TFA in acetonitrile
Flow rate	: 0.5 mL/min
Gradient program	: B Conc. 0% (0-2 min) $\rightarrow$ 15% (10 min) $\rightarrow$ 35% (23 min) $\rightarrow$ 45% (30 min) $\rightarrow$ 75% (35-40 min) $\rightarrow$ 0% (40.1-45 min).
Column temp.	: 40°C
Injection volume	: 20 $\mu$ L
Interface	: Heated ESI (positive mode)
MS Mode	: MS scan
Interface voltage	: 4.5 kV
TOF mass range	: 100 – 2000 (m/z)
Heat block temp.	: 400°C
DL temp.	: 250°C
Interface temp.	: 300°C
Nebulizing gas	: N <sub>2</sub> , 3 L/min
Drying gas	: N <sub>2</sub> , 10 L/min
Heating gas	: Zero air, 10L/min

**Table 2. Injection-to-injection repeatability of RT and TIC peak area of peptides from bevacizumab biosimilar (n=6)**

Peak #	RT (min)	RSD (%)	Peak area	RSD (%)
Peak 1	3.76	0.08	1.30E+08	1.43
Peak 2	8.81	0.04	1.12E+07	2.89
Peak 3	11.24	0.03	2.86E+07	2.15
Peak 4	15.68	0.03	2.73E+07	2.12
Peak 5	20.93	0.04	3.22E+07	1.60
Peak 6	24.17	0.03	2.04E+07	2.69

To provide reliable data for peptide mapping, errors from the analytical system must be minimized. Injection-to-injection repeatability of LCMS-9030 was evaluated. Overlay of the total ion chromatograms of six (TIC) replicates shows an excellent reproducibility (**Figure 1**). Six peaks (1-6) were selected to calculate variations of retention time (RT) and peak area. The results demonstrated a high repeatability of the system with %RSD <0.1 for RT and <3 for peak area (**Table 2**).

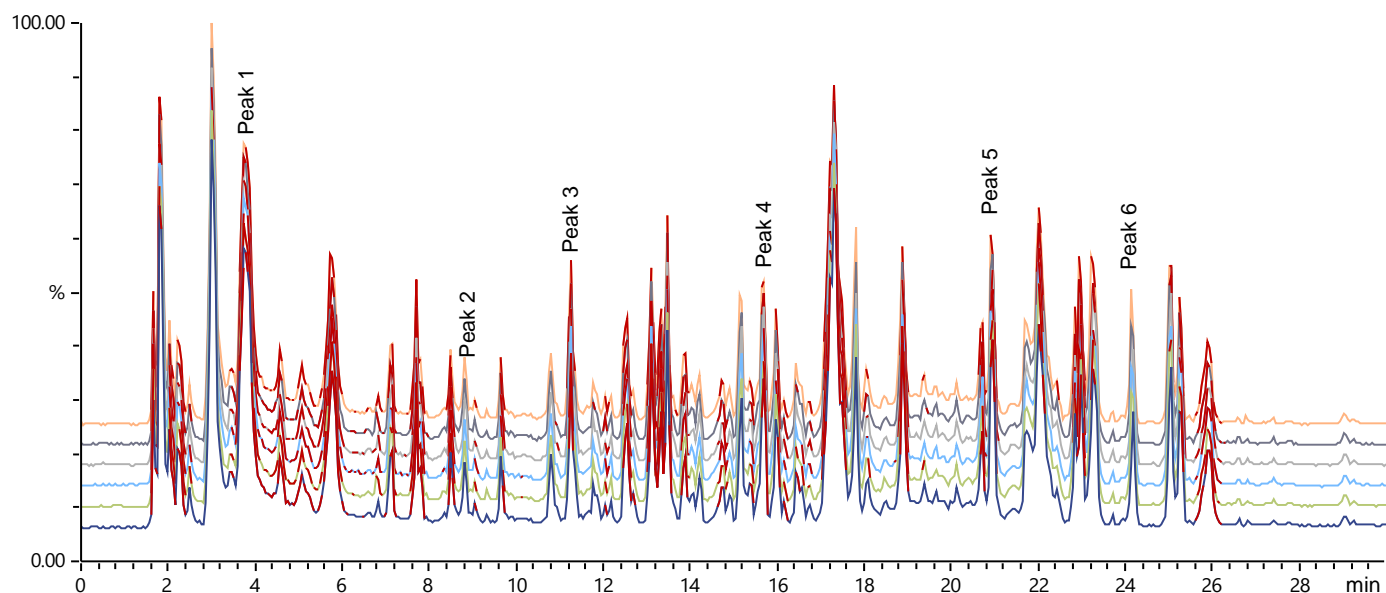


Figure 1. Overlay of total ion chromatograms (TIC,  $m/z$ 100–2000) of six replicates of bevacizumab biosimilar tryptic digest on LCMS-9030

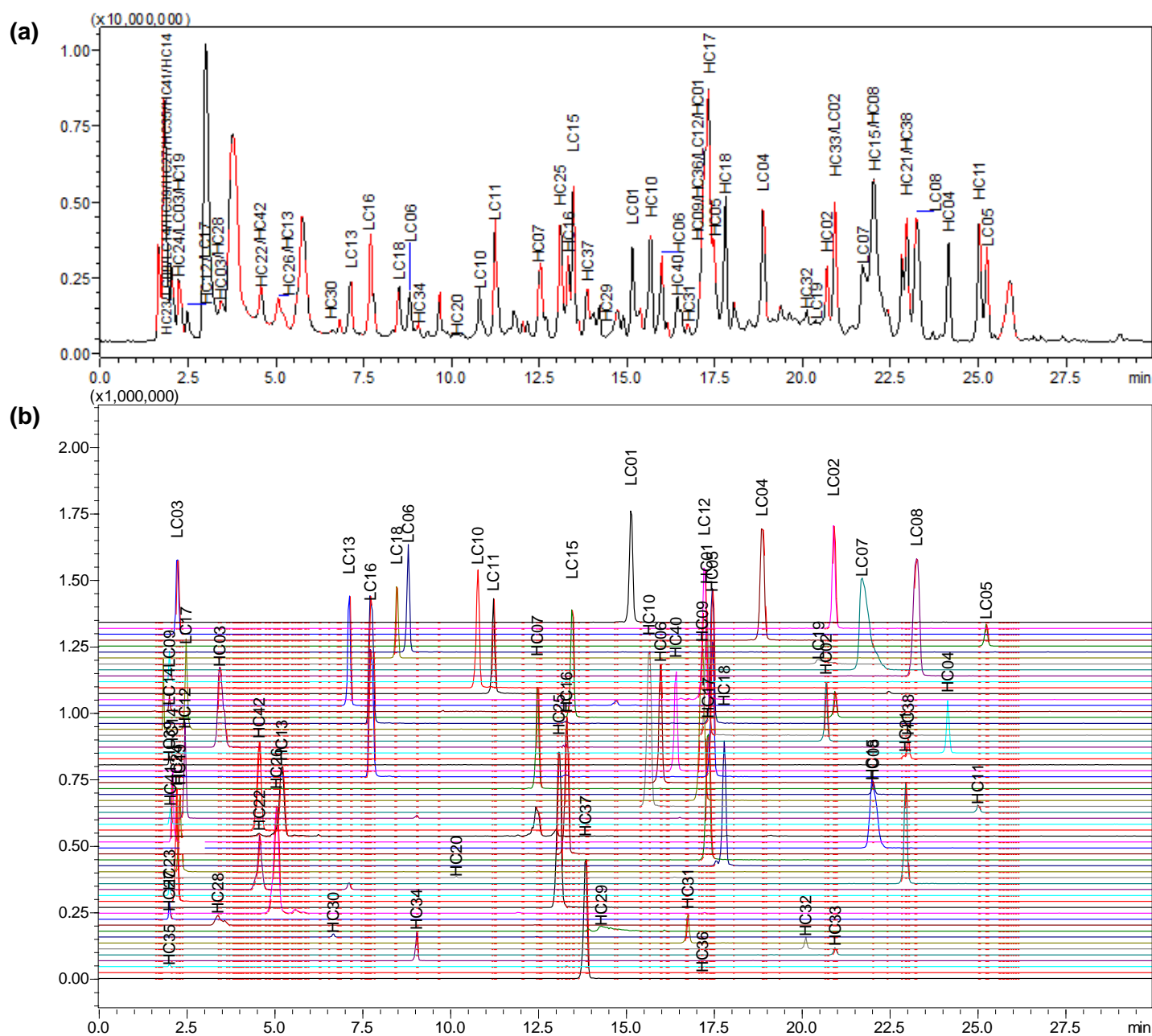


Figure 2. Tryptic peptide profiles of bevacizumab biosimilar on LCMS-9030 (Q-TOF). (a) Total ion chromatogram ( $m/z$ 100–2000). (b) Extracted ion chromatograms of peptides. The peak # refers to Tables 3 & 4

**Table 3. Full sequence confirmation of bevacizumab biosimilar light chain by accurate mass matching of tryptic peptides on LCMS-9030 (Cys→camCys)**

Peak No.	RT (min)	Peptide [AA numbers]	Peptide m/z	Adduct Ion
LC01	15.15	-.DIQMTQSPSSLSASVGDR.V [1, 18]	939.9461	[M+2H] <sup>2+</sup>
LC02	20.92	R.VTITCSASQDISNYLNWYQQKPGK.A [19, 42]	934.4559	[M+3H] <sup>3+</sup>
LC03	2.24	K.APK.V [43, 45]	315.2025	[M+H] <sup>+</sup>
LC04	18.88	K.VLIYFTSSLHSGVPSR.F [46, 61]	881.9774	[M+2H] <sup>2+</sup>
LC05	25.25	R.FSGSGSGTDFLTISLQPEDFATYYCQQYSTVPWTFGQGTK.V [62, 103]	1554.0406	[M+3H] <sup>3+</sup>
LC06	8.81	K.VEIK.R [104, 107]	488.3074	[M+H] <sup>+</sup>
LC18	8.49	K.VEIKR.T [104, 108] (missed 1)	644.4083	[M+H] <sup>+</sup>
LC19	20.49	K.RTVAAPSVFIFPPSDEQLK.S [108, 126] (missed 1)	1051.5659	[M+2H] <sup>2+</sup>
LC07	21.72	R.TVAAPSVFIFPPSDEQLK.S [109, 126]	973.5162	[M+2H] <sup>2+</sup>
LC08	23.28	K.SGTASVVCLLNNFYPR.E [127, 142]	899.4511	[M+2H] <sup>2+</sup>
LC09	2.02	R.EAK.V [143, 145]	347.1917	[M+H] <sup>+</sup>
LC10	10.79	K.VQWK.V [146, 149]	560.3188	[M+H] <sup>+</sup>
LC11	11.24	K.VDNALQSGNSQESVTEQDSK.D [150, 169]	1068.4873	[M+2H] <sup>2+</sup>
LC12	17.24	K.DSTYSLSSTLTLSK.A [170, 183]	751.8828	[M+2H] <sup>2+</sup>
LC13	7.13	K.ADYEK.H [184, 188]	625.2823	[M+H] <sup>+</sup>
LC14	2.02	K.HK.V [189, 190]	284.1709	[M+H] <sup>+</sup>
LC15	13.47	K.VYACEVTHQGLSSPVTK.S [191, 207]	938.4662	[M+2H] <sup>2+</sup>
LC16	7.73	K.SFNR.G [208, 211]	523.2622	[M+H] <sup>+</sup>
LC17	2.50	R.GEC.- [212, 214]	365.1117	[M+H] <sup>+</sup>

**Table 4. Full sequence confirmation of bevacizumab biosimilar heavy chain by accurate mass matching of tryptic peptides on LCMS-9030 (Cys→camCys)**

Peak No.	RT (min)	Peptide [AA numbers]	Peptide m/z	Adduct Ion
HC01	17.30	-.EVQLVESGGGLVQPGGSLR.L [1, 19]	941.5049	[M+2H] <sup>2+</sup>
HC02	20.70	R.LSCAASGYTFTNYGMNWVR.Q [20, 38]	1099.4920	[M+2H] <sup>2+</sup>
HC03	3.45	R.QAPGK.G [39, 43]	500.2819	[M+H] <sup>+</sup>
HC04	24.16	K.GLEWVGWINTYTGEPTYAADFK.R [44, 65]	840.0673	[M+3H] <sup>3+</sup>
HC38	23.03	K.GLEWVGWINTYTGEPTYAADFKR.R [44, 66] (missed 1)	892.1007	[M+3H] <sup>3+</sup>
HC39	2.02	K.RR.F [66, 67] (missed 1)	331.2192	[M+H] <sup>+</sup>
HC40	16.42	R.RFTFSLDTSK.S [67, 76] (missed 1)	601.3134	[M+2H] <sup>2+</sup>
HC05	17.46	R.FTFSLDTSK.S [68, 76]	523.2636	[M+2H] <sup>2+</sup>
HC06	15.99	K.STAYLQMNSLR.A [77, 87]	642.3237	[M+2H] <sup>2+</sup>
HC07	12.49	R.AEDTAVYYCAK.Y [88, 98]	645.7864	[M+2H] <sup>2+</sup>
HC08	22.04	K.YPHYYGSSHWYFDVWGQGLTVTVSSASTK.G [99, 127]	1108.5177	[M+3H] <sup>3+</sup>
HC09	17.18	K.GPSVFPLAPSSK.S [128, 139]	593.8275	[M+2H] <sup>2+</sup>
HC10	15.67	K.STSGGTAALGCLVK.D [140, 153]	661.3435	[M+2H] <sup>2+</sup>
HC11	25.02	K.DYFPEPVTVSWNSGALTSGVHTFPAVLQSSGLYSLSSVTVPSSSLGTQTYI CQNVNHKPSNTK.V [154, 216]	1679.0808	[M+4H] <sup>4+</sup>
HC12	2.46	K.VDK.K [217, 219]	361.2075	[M+H] <sup>+</sup>
HC41	2.05	K.VDKK.V [217, 220] (missed 1)	489.3020	[M+H] <sup>+</sup>
HC42	4.57	K.KVEPK.S [220, 224] (missed 1)	600.3708	[M+H] <sup>+</sup>
HC13	5.22	K.VEPK.S [221, 224]	472.2758	[M+H] <sup>+</sup>
HC14	2.11	K.SCDK.T [225, 228]	509.2017	[M+H] <sup>+</sup>
HC15	22.01	K.THTCPPCPAPELLGGPSVFLFPPKPK.D [229, 254]	948.8226	[M+3H] <sup>3+</sup>
HC16	13.32	K.DTLMISR.T [255, 261]	418.2207	[M+2H] <sup>2+</sup>
HC17	17.34	R.TPEVTCVVVDVSHEDPEVK.F [262, 280]	713.6805	[M+3H] <sup>3+</sup>
HC18	17.80	K.FNWWYVDGVEVHNAK.T [281, 294]	839.4042	[M+2H] <sup>2+</sup>
HC19	2.31	K.TKPR.E [295, 298]	501.3136	[M+H] <sup>+</sup>
HC20	10.18	R.EEQYNSTYR.V [299, 307]	595.2581	[M+2H] <sup>2+</sup>
HC21	22.96	R.VVSVLTVLHQDWLNGK.E [308, 323]	904.5058	[M+2H] <sup>2+</sup>
HC22	4.58	K.EYK.C [324, 326]	439.2177	[M+H] <sup>+</sup>
HC23	2.02	K.CK.V [327, 328]	307.1427	[M+H] <sup>+</sup>
HC24	2.22	K.VSNK.A [329, 332]	447.2557	[M+H] <sup>+</sup>
HC25	13.10	K.ALPAPIEK.T [333, 340]	419.7559	[M+2H] <sup>2+</sup>
HC26	5.06	K.TISK.A [341, 344]	448.2763	[M+H] <sup>+</sup>
HC27	2.02	K.AK.G [345, 346]	218.1493	[M+H] <sup>+</sup>
HC28	3.40	K.GQPR.E [347, 350]	457.2508	[M+2H] <sup>2+</sup>
HC29	14.31	R.EPQVYTLPPSR.E [351, 361]	643.8391	[M+2H] <sup>2+</sup>
HC30	6.68	R.EEMTK.N [362, 366]	637.2850	[M+H] <sup>+</sup>
HC31	16.77	K.NQVSLTCLVK.G [367, 376]	581.3173	[M+2H] <sup>2+</sup>
HC32	20.12	K.GFYPSDIAVEWESNGQPENNYK.T [377, 398]	848.7138	[M+3H] <sup>3+</sup>
HC33	20.95	K.TTPPVLDSDGSFFLYSK.L [399, 415]	625.3106	[M+3H] <sup>3+</sup>
HC34	9.05	K.LTVDK.S [416, 420]	575.3390	[M+H] <sup>+</sup>
HC35	2.02	K.SR.W [421, 422]	262.1503	[M+H] <sup>+</sup>
HC36	17.18	R.WQQGNVFSCSVMHEALHNHYTQK.S [423, 445]	934.4272	[M+3H] <sup>3+</sup>
HC37	13.86	K.SLSLSPG.- [446, 452]	660.3559	[M+H] <sup>+</sup>

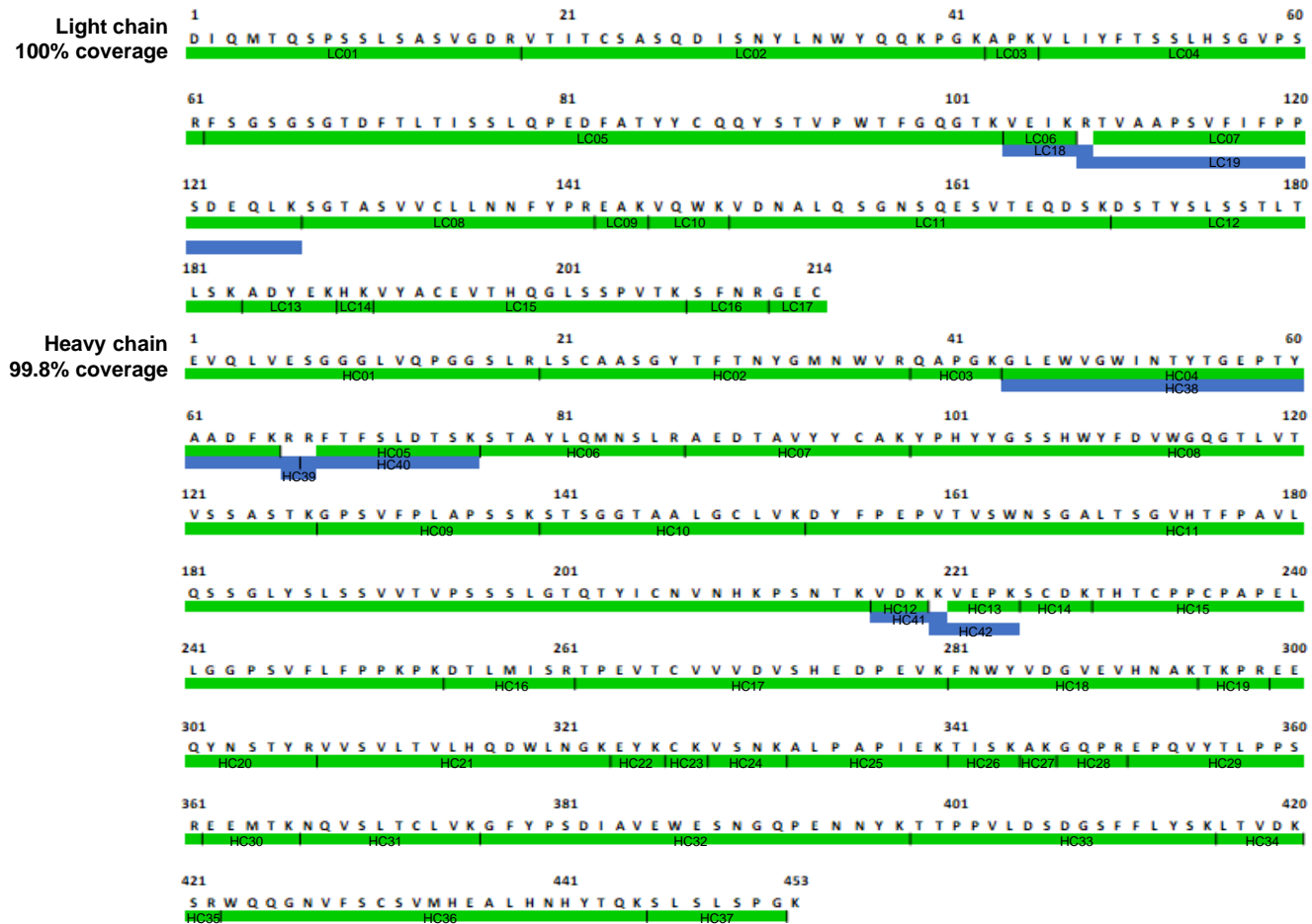


Figure 3. Sequence coverage view: green color represents 0 missing cleavage peptides; blue color represents 1 missing cleavage peptides. The peptide # refers to the peak # in Tables 3 & 4

C. Characterization of peptides using LCMS-9030

In total, we characterized 19 tryptic peptides from light chain (LC01-19) of bevacizumab biosimilar and 42 peptides from heavy chain (HC01-42). As shown in **Figure 2**, all of the 61 peptides were eluted out in 30 minutes. **Tables 3** and **4** show the accurate mass data of measured peptides. In comparison with theoretical masses of bevacizumab tryptic peptides using Skyline s/w [2], all the peptides of bevacizumab biosimilar were measured with <3 ppm mass error. A peptide map with 100% sequence coverage is shown in the **Figure 3**. Notably, peptides with two consecutive enzyme target sites (including KR, RR, and KK) were measured with 1 missing cleavage type, such as LC18, LC19, HC38, HC39, HC40, HC41, and HC42. The C-terminal peptide (SLSLSPGK) of heavy chain was detected as SLSLSPG (HC37) due to the occurrence of lysine truncation, resulting in 99.8% true coverage of heavy chain.

Conclusions

Nexera UHPLC combined with Shim-pack GISS-HP C18 column of 3 μm particle size is proven to be robust and

reliable for peptide mapping of mAb. Moreover, peptide analysis on LCMS-9030 (Q-TOF) mass spectrometer provides an in-depth understanding of primary structure of mAb products with 100% peptide sequence coverage. In summary, the demonstrated performance of LCMS-9030 system signifies the advantages of accurate mass in peptide sequence characterization of mAb.

Reference

1. Shimadzu (Asia Pacific), "Peptide Mapping of Monoclonal Antibody (mAb) Using Nexera Bio with Q-TOF Mass Spectrometer for Full Sequence Confirmation", Application News, No. AD-0176, 2018  
2. <https://skyline.ms/wiki/home/software/Skyline/page.view?name=default>

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